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Memorandum

PARAMAX A Unisys Company

PPM-93-064

DATE:

June 29, 1993

TO:

A. Sharma/311

FROM:

K. Sahu/300.1 K5

SUBJECT:

Radiation Report on GPEP/PPL/SOI

Part No. HX6464/1KCH-C (HX6464)

cc: Library/311

A radiation evaluation was performed on HX6464 (64Kxl SRAM) to determine the total dose tolerance of these devices. These are radiation-hardened parts, guaranteed to 1000 krads* by the manufacturer. Five parts were supplied by the manufacturer, Honeywell, for this testing. Two of the five parts had been subjected to 2,500 hours of life test. The remaining three parts had been subjected to 72 hours of burn-in. For more details on the parts, see Table I.

The total dose testing was performed using a cobalt-60 gamma ray source. During the radiation testing, four parts were irradiated under bias (see Figure 1 for hias configuration), and one part was used as a control sample. The total dose radiation levels were 50, 100, 300, 500 and 1000 krads. dose rate was between 0.72 and 3.57 krads/hour, depending on the total dose level (see Table II for radiation schedule). After 1000 krads, parts were annealed at 25°C for 168 hours, after which the parts were annealed at 100°C for 168 hours. After each radiation exposure and annealing treatment, parts were electrically tested according to the test conditions and the specification limits listed in Table III. Electrical tests included 64 quiescent leakage current (ICCX) measurements to detect any performance differences between various address locations on the same chip due to process variations, cell structure anomalies and pattern sensitivities. Electrical tests also included seven functional tests. Functional tests #1, 3 and 5 consists of the following automatic pattern generator (APG) tests: ALL ONES, ALL ZEROS, CHECKERBOARD and INVERSED CHECKERBOARD. Functional Lests #2, 4 and "10N" MARCH, ROW ADDRESS, 6 consist of the following APG patterns: COL ADDRESS, SLIDING DIAGONALLY, PING PONG, SURROUND, ROW GALPAT COL GALPAT. Functional test #7 is a data retention test @ $Vcc = \overline{2.5} \text{ V}$.

No functional failures were observed throughout all irradiation (up to 1000 krads) and subsequent annealing steps. More details of the functional tests are provided in Tables III and IV.

One part (S/N 1194) passed all electrical tests throughout all irradiation and annealing steps. Two parts (S/N 1266 and 1277) passed all electrical tests up to and including the 1000 krad irradiation, but exceeded the specification limits for TCCX and IDR1 after the 168-hour anneal at 25°C. Both parts recovered to within specification limits for all parameters after the 168-hour anneal at 100°C.

^{*}The term rads, as used in this document, means rads(silicon). All radiation levels cited are cumulative.

One part (s/N 1268) exceeded the maximum specification limit for ICCX of 450 μ A during initial electrical measurements at all three temperatures, with a reading of 700 μ A, and continued to fail this test throughout all subsequent irradiation and annealing steps, with readings reaching a maximum of 18 mA after the final 25°C annealing step. After the 500 krad exposure, the same part also exceeded the maximum specification limit of 450 μ A for IDDSB1, with a reading of 474 μ A. After the 1000 krad exposure, the part continued to exceed the maximum specification limit for IDDSB1 and also exceeded the maximum specification limit for IDDSB1 and also exceeded the maximum specification limit of 30 μ A for IDR1, with a reading of 3.9 mA. On annealing the parts at 25°C for 168 hours and at 100°C for 168 hours, failures were observed for ICCX, IDDOPW, IDDOPR, IDDSB1 and IDR1. Table V provides a summary of the failures observed after the 168-hour annealing steps at 25°C and 100°C.

No significant sensitivity to radiation was observed in any other test parameters.

Table VI provides a summary of the functional test results, as well as the mean and standard deviation values for each parameter after different irradiation exposures and annealing steps.

Any further details about this evaluation can be obtained upon request. If you have any questions, please call me at (301) 731-8954.

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TABLE I. Part Information

Generic Part Number:

HX6464

Part Number:

HX6464/1KCH-C^[1], [4]

Control Number:

7950

Charge Number:

C35008

Manufacturer:

Honeywell

Lot Date Code:

9213, 9243

Quantity Tested:

5

Serial Numbers of

Radiation Samples:

 $1194^{\{2\}}$, $1266^{\{3\}}$, $1268^{\{3\}}$, $1277^{\{3\}}$

Serial Numbers of Control Sample:

1187[2]

Part Function:

64Kx1 SRAM

Part Technology:

SOI

Package Style:

24-pin Flat Pack

Test Equipment:

Sentry S-50

Test Engineer:

K. Kim

 $[2]_{\mbox{These}}$ two parts received 2,500 hours of life test at Honeywell before shipment to Paramax.

[3] These three parts were recently assembled, tested and burned-in for 72 hours at Moneywell before shipment to Paramax.

⁽¹⁾These are radiation-hardened parts, guaranteed to 1000 krads by the manufacturer. Parts for testing were supplied by the manufacturer.

hours at Honeywell before shipment to Paramax. $^{[4]}$ According to the manufacturer's test data, these sample parts exhibit slightly higher than normal standby currents and may not meet the data sheet limit. All parts were screened and measured to less than 600 μ A standby current at 25°C.

TABLE II. Radiation Schedule for HX6464

EVENTS	DATE
1) INITIAL ELECTRICAL MEASUREMENTS	04/16/93
2) 50 KRAD IRRADIATION (1.14 KRADS/HOUR) POST-50 KRAD ELECTRICAL MEASUREMENT	04/21/93 04/23/93
3) 100 KRAD IRRADIATION (0.72 KRADS/HOUR) POST-100 KRAD ELECTRICAL MEASUREMENT	04/23/93 04/26/93
4) 300 KRAD IRRADIATION (2.25 KRADS/HOUR) POST-300 KRAD ELECTRICAL MEASUREMENT	04/26/93 04/30/93
5) 500 KRAD IRRADIATION (3.03 KRADS/HOUR) POST-500 KRAD ELECTRICAL MEASUREMENT	04/30/93 05/04/93
6) 1000 KRAD IRRADIATION (3.57 KRADS/HOUR) POST-1000 KRAD ELECTRICAL MEASUREMENT	05/04/93 05/11/93
7) 168 HOUR ANNEALING @25°C POST-168 HOUR ANNEAL BLECTRICAL MEASUREMENT	05/11/93 05/18/93
8) 168 HOUR ANNEALING @100°C* POST-168 HOUR ANNEAL ELECTRICAL MEASUREMENT	05/18/93 05/25/93

ELECTRICAL MEASUREMENTS WERE PERFORMED AT 25°C, -55°C and +125°C FOR INITIAL AND FINAL (168-HOUR ANNEALING AT 25°C AND 100°C) STEPS. ELECTRICAL MEASUREMENTS WERE PERFORMED AT 25°C AT ALL OTHER STEPS.

PARTS WERE IRRADIATED AND ANNEALED UNDER BIAS; SEE FIGURE 1.

^{*}High temperature annealing is performed to accelerate long term time dependent effects (TDE), namely, the "rebound" effect due to the growth of interface states after the radiation exposure. For more information on the need to perform this test, refer to MIL-STD-883D, Method 1019, Para. 3.10.1.

Table III. Electrical Characteristics of HX6464

PART NO :	HX6464/1KCH-C	PART TYPE : (64K x 1) 8its RAD-HARDENED CMOS Static R	PCN : SI10623A
	LOCATION	TEST :	SPECIFICATIONS
OTRECTORY	: DUAO: CLISRARY.	6231 HONEYWELL DAT	A SHEET (10/91)
		FUNCTIONAL TESTS	
PARAMETER	ACC AIF AIH	CONDITIONS PINS	C1MITS 3 -55C TO +125C
######################################	5.00 5.00	CONDITIONS PINS = FREQ #16.16MHZ ALL I/O FREQ #10.0GMHZ ALL I/O FREQ #10.0GMHZ ALL I/O FREQ #10.0GMHZ ALL I/O FREQ #2.0GMHZ ALL I/O	VCL<2.5V / VOH>2.5V VOL<2.5V / VOH>2.5V
		DC PARAMETRIC TESTS	
PARAMETER	ACC AIF AIH	CONGITIONS PINS	LIMITS @ -55C TO +125C
711-74 VILL VILL VOHT VOHT VOLL VOLL VILL VILL VOLL VILL VILL VILL	# 8715745 V V V V V V V V V V V V V V V V V V V	CONDITIONS PINS ===================================	>+1.65v
ICCS81 ICCOPH ICCOPR ICCX*	5.5V 0.3V 5.2V 5.5V 0.3V 5.2V 5.5V 0.3V 5.2V 5.5V 0.3V 5.2V	ALL INS STABLE VCC FRQ= 1MH2,WRITE VCC FRQ= 1MH2,READ VCC FRQ= 1GMH2,WRITE VCC	> 0.0A , <+4500A > 0.0A , < +9MA > 0.0A , <+6MA > 0.0A , <+450UA
	AC GO/NO-GO TE	STS PERFORMED BURING FUNCTO	CONAL TEST #1,2
PARAMÈTER	VCC VIL VIH	CONDITIONS	LIMITS 8 -550 TO +1250
CWRITE C TAVAV TWLWH TDVWH TAVWH TWHGX	YCLE) 5.0V 0.0V 5.0V 5.0V 0.0V 5.0V 5.0V 0.0V 5.0V 5.0V 0.0V 5.0V	F=18.18MHz / VCMP=2.5V F=18.18MHz / VCMP=2.5V F=18.18MHz / VCMP=2.5V F=18.18MHz / VCMP=2.5V F=18.18MHz / VCMP=2.5V	* 55ns (Min.) 45ns (Min.) 45ns (Min.) 45ns (Min.) 0ns (Min.)
CREAD CY TAVAV TAXOX TGLQV	5.0V 0.0V 5.0V 5.0V 0.0V 5.0V 5.0V 0.0V 5.0V	F=18.18MHz / VCMP=2.5V F=18.16MHz / VCMP=2.5V F=18.18MHz / VCMP=2.5V	50ns (Min.) 2ns (Min.) 25ns (Min.)
		AC PARAMETRIC TESTS	
PARAMETER TAVQV_L	VCC VIL VIH 4.5V 0.5V 4.0V 4.5V 0.5V 4.0V	AC PARAMETRIC TESTS CONDITIONS ===================================	LIMITS 9 -550 TO +1250 > Ons , < 50ns > Ons , < 50ns

COMMENTS/EXCEPTIONS

(1) FUNCTIONAL TESTS ARE PERFORMED AT VCC=5.0V ONLY.

(2) FUNCTIONAL TESTS ARE PERFORMED AT VCC=5.0V ONLY.

(2) FUNCTIONAL TESTS #1, 3 AND 5 CONSISTS OF THE FOLLOWING APG PATTERNS:

1 - ALL DINES
3 - CHECKERBOARO 4 - INVERSED CHECKERBOARD

(4) FUNCTIONAL TESTS #2, 4 AND 6 CONSISTS OF THE FOLLOWING APG PATTERNS:

1 - ADDRESS 4 - SUBRIGUND

2 - ROW ADDRESS
3 - COL ADDRESS 6 - SUBRIGUND

7 - PING PONGS 6 - SUBRIGUND

(5) VIL & VIH were tested dynamically (switching) & 2 MHz and also tested statically as a GO/NO-GO test during VOH1 and VOL1 tests.

(6) DATA RETENTION TEST PERFORMED DURING FUNCTIONAL #7 (FREQ = 2.OMHZ)

- REDUCE VCC TO 2.5V FOR 0.5 SECOND.

- INCREASE VCC BACK TO 5.0V

- READ CHECKERBOARD (ALL ADDRESSES).

(7) ICCX : STAND BY QUIESCENT CURRENT MEASUREMENT FOR EVERY 1024 ADDRESS LOCATIONS, CONSIST OF THE FOLLOWING PROCEDURE:

(6) - WRITE ZERRES (ALL ADDRESSES).

(7) ICCX : STAND BY QUIESCENT CURRENT MEASUREMENT FOR EVERY 1024 ADDRESS LOCATIONS, CONSIST OF THE FIRST 1024 ADDRESSES.

(6) - WRITE ZERRES (ALL ADDRESSES).

(6) - WRITE ZERRES (ALL ADDRESSES).

(6) - WRITE TERRES (ALL ADDRESSES).

(6) - WRITE TERRES (ALL ADDRESSES).

(6) - WRITE TERRES (ON THE FIRST 1024 ADDRESSES.

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(6) - WRITE TERRES (ON THE FIRST 1024 ADDRESSES.

(7) TRANSPORTED TO THE FIRST 1024 ADDRESSES.

(8) - WRITE TERRES (ON THE FIRST 1024 ADDRESSES.

(9) TRANSPORTED TO THE FIRST 1024 ADDRESSES.

(1) TRANSPORTED TO THE FIRST 1024 ADDRESSES.

(1) TRANSPORTED TO THE FIRST 1024 ADDRESSES.

(2) TRANSPORTED TO THE FIRST 1024 ADDRESSES.

(3) TRANSPORTED TO THE FIRST 1024 ADDRESSES.

(4) TRANSPORTED TO THE FIRST 1024 ADDRESSES

Table IV. AUTOMATIC PATTERN GENERATOR (APG) TEST PATTERNS AND FAILURE DESCRIPTION

PATTERN NAME	TYPE OF FAILURES DETECTED BY PATTERN
ALL ZEROES & ALL ONES	Opposite Logic State, Minimal Functional testing, Minimal check on Cell interactions.
+CHECKERBOARD & -CHECKERBOARD	- Faulty operation of device address decoders, Minimal Functional testing.
MARCH	- Tests whether each DUT cell (bit) can be accessed and written into with a Zero and One.
ROW ADDRESS & COLUMN ADDRESS	 Faulty Access or Write into a cell. Faulty Noise Coupling within a Column. Faulty Noise Coupling within a Row. Slow Sense-Amplifier Recovery. Faulty Address Transitions between each Cell and Cells row. Faulty Address Transitions between each Cell and Cells Column. Faulty Refresh Sensitivity in Dynamic RAMS.
SLIDE DIAGONAL	 Faulty Internal multiple-address selection. Destruction of stored data due to noise coupling. Faulty Sense Amplifiers. Slow Sense-Amplifier Recovery.
PING PONG	 Unsatisfactory address transitions between each Cell and every other Cell. Slow Sense-Amplifier Recovery. Destruction of stored data due to noise coupling between cells within a column. Destruction of stored data due to noise coupling between cells within a row. Faulty Refresh Sensitivity in Dynamic RAMS.
SURROUND	 Destruction of stored data within a cell due to opposite state writes to surrounding cells. Faulty Access or Write into a cell. Slow Sense-Amplifier Recovery.
ROW GALPAT & COLUMN GALPAT	 Uncovers internal multiple-address selection. Slow Sense-Amplifier Recovery. Destruction of stored data due to noise coupling between column and/or rows.

JFIL 08-14-93

Table V. Post-25°C and 100°C Annealing Failures

s/n	Parameter	Spec.Lim.*	Measurement Temp.	Post 25°C Annea Readi		Post 100°C Anneal Reading		
1268	ICCX	450 μλ	-55°C	5 n	na	825	μΑ	
1268	ICCX	450 μλ	25°C	18 n	nA	773	μA	
	IDR1	30 μA		1 n	ıΑ	0		
	IDDOPW	9 mΛ		17 n	ıΑ	8	mA	
	IDDOPR	6 mΛ		12 m	ıΑ	4	mΑ	
	IDDSB1	450 μλ		9 m	ıA	239		
1266	ICCX	450 μλ	125°C	529 µ	ιA	390	uΑ	
1268	ICCX	450 μλ		31 m		I	mΑ	
	IDR1	30 μΛ		11 m		1	μΑ	
	IDDOPW	9 mλ		32 m	ιÄ	8	mΑ	
	IDDOPR	6 mA		28 m	ιA	4	mA	
	IDDSB1	450 μΑ		16 m	ìΑ	318		
1277	ICCX	450 μλ		740 μ	ιA	740		
	IDR1	30 μλ	.	65 μ		0	,	

^{*}According to the manufacturer's test data, these parts exhibit slightly higher than normal standby currents and may not meet the data sheet limit. All parts were screened and measured to less than 600 μA standby current at 25°C.

TABLE VI: Summary of Electrical Measurements After Total Dose Exposures and Annealing for HX6464 1/

				<u> </u>		Ini	tial				Total	tal Dose Exposure (TDE) (krads)								
						!				5	0	100		300		500		100	<u> </u>	
		Spec.	Lim.	-5:	5°C	+2	+25°C		+125°C									ļ		
Paramet		min	max	mean	83	mean	вđ	mean	ತಡೆ	mean	sđ	mean	5Č	mean	\$ ದೆ	mean	ьđ	mean	sd	
FUNC#1				PASS		PASS		PASE		PASS		PASS		PASS		PASS	<u> </u>	PASS		
FUNC#2				PASS		PASS		PASS		PASS		PASS		PASS		PASS		PASS		
[·	10,0MHz			PASS		PASS		PASS		PASS		PASS		Pass		PASS		PASS		
· · ·	10.0MHz	<u>-</u> -		PASS		PASS		PASS		Pass		PASS		Pass		PASS		PASS		
FUNC#5	2.0MHz			PASS		PASS		PASS		PASS		PASS		PASS		PASS		PASS		
FUNC#6	2.0MHz			FASS		PASS		PASS		P7.55		PASS		Pass		Pass		PASS		
FUNC#7	2.0MHz			PASS		PASS		PASS:		PASS		Pass		Pass		PASS		PASS		
VIH	V	1.0-	3.35	2,52	.02	2.62	.03	2.54	.02	2.58	.02	2.57	.02	2.53	.03	3.05	.05	2.49	. 32	
AIL	V		3.15	2:-15	.02	2.07	.02	2.09	.02	2.05	.02	2.06	.05	2.00	.01	12,73	.03	1.95	. 31	
VOH1	V	4.20	4.50	4 44	Ü	4.42	0	4.40	0	4.42	0	4.42	0	4.42	0	4.42	0	4,42	0	
VOE2	v	1.40	4.50	4:49	0	4.49	0	4.49	0	4.49	0	4.49	0	4.49	0	4.49		4.49	0	
VOL1	mΛ	С	400	70.3	1.3	202	2.5	149	3.1	100	2.1	97.8	2.4	97.8	2,4	98.5	2.6	97.8	3.9	
VOL2	mV	C	100	Û	Û	9	0	0	Q	Ģ	0	0	0	0	Ö	0	9	1)	
IIH	μλ	-5.0	5.00	0.07	0.4	j	0	0.08	.26	0	.05	.01	.05	.01	.06	.01	.36	.01	. 36	
IIL	μA	-5.0	5.00	07	, 40	9	9	03	.19	0	0	0	0	. 0	9	0	Ĵ	0	0	
IOZH	իւ≱կ	-10	10.0	0	C		. 3		9	0	0	0	0	0	Э	D	Ĵ	0	0	
COZL	μA	-10	10.0	0	0	0	9	1	9	0	0	0	0	ij.	Э	1	0	0.0	0	
i IDR1	μA	0	30.0	0	0		0	0	Э	0	0	7	0	. 9	0	5	0	983	1703	
IDDS#1	μA	0	450	80.5	111	65.3	90	56.5	71	55.3	90	67.5	94	98.0	146	130	199	4000	6916	
IDDOFW	mA	0	9.00	7.63	.17	7.75	. 20	9.02	.27	7.75	.18	7.73	.13	7.76	.06	7,94	.36	13.8	10	
IDDOFR	m.A	0	6.00	38.60	.03	7.55	.04	5.91	.08	3.53	. 04	3.64	.05	3.82	.18	3.92	,10	9.56	9.9	
ICCX	μA	0	450	333	288	312	260	296	235	314	266	316	259	364	319	4151	5839		13953	
TAVQV_L		0	50.0	15.5	.25	19.3	.40	22.9	,43	19.4	.37	19,4	. 37	19.6	. 42	21.5	. 44	26	.47	
TAVQV_H	<u>L</u> ns _i	0	50.0	12.0	.14	14.2	.23	17.2	.31	14.2	, 24	14.2	.26	14.2	.30	15.8	.28	15.8	.38	

1/ The mean and standard deviation values were calculated over the four parts irradiated in this testing. The control sample remained constant throughout the testing and is not included in this table.

Radiation-sensitive parameters were ICCX, IDDSB1, IDR1, IDDOPW and IDDOPR.

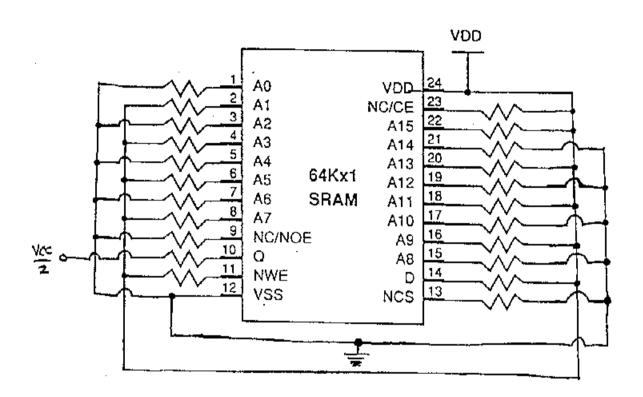
TABLE VI (cont.): Summary of Electrical Measurements After Total Dose Exposures and Annealing for HX6464 1/

				Annea	1 168	hrs @	925°C		Annea	1 168	hrs e	2100°C		
	Spec.	Lim.	-5	5°C	25°C		+125°C		-55°C		+25°C		+12	5 ° C
Parameters	min	max	mean	\$d	mean	sd	mear.	ខថា	mean	នថា	теаг.	sđ	mean	sd
FUNC#1 18.2MHz	 	İ	Pags		FASS		PASS.	i	PASS.		PASS		PASS	
FUNC#2 13.2MHz	<u> </u>		Pags		PASS		PA3\$		PASS		PASS		PASS	
FUNC#3 10.0MHz			PASS		PASS		PASS		PASS		PASS		PASS	
FUNC#4 10.0MHz	: ''	•	PASS		PASS		PASS		PASS		PASS		PASS	
FUNC#5 2.0MHz			PASS		PASS		PASS		PASS		PASS		PASS	
FUNC#6 2.0MHz			PASS		PASS		PASS		PASS		PASS		PASS	
FUNC#7 2.0MHz			PASS		PASS		2258		PASS		PASS		PASS	
V HIV	1.65	:3.85	2.48	.02	2.50	.02	2.52	.02	2.50	.03	2.51	.03	2,54	.02
VIL V	. 1.35	3.15	1.95	.01	1.56	.01	1.97	.01	1.97	.02	1.98	.02	1.99	.01
VOH1 V	4.20	4.50	4.44	0	4.42	0	4.40	,C1	4.44	.01	4.42	0	4 . £ C	C
VOH2 V	4.40	4.50	6.49	0	4.49	0	4.50	. C i	4.50	.01	4.50	.01	4.49	С
VOL1 mV	0	400	5 6.3	2.3	96.8	3.3	142	7.1.	56.8	2.6	0.02	2.7	44	4.1
VOL2 nV	0	100	0	0	0	0	O O	C		Ů.	e e	0	0.77	C
IIH uA	-5.0	5.00	. 0	0	.01	.06	0.94	.14	0	0	C	0	0.04	.10
IIL • uA	-5.0	5.00	9	0	0	0	g	.01		0	0	Ċ	C	.01
ICZE uA	-10	10.0	9	0	0	0	0	0		Ċ	0	Ċ	C.	0
ICZL "uA	-10	10.0	0	0	O.	0	O.	0		6	O I		0	0
IDR1 uA	j j	30.0	2.50	13	259	443	282	4820	C	0	O .	0	2	27
IDDSB1 1A	0	450	124	184	2326	4301	4030	6907	82.5	113	71.5	9.9	93.5	132
IDDOPW mA	Ū.	9.00	7.76	. 21	201	4.1	14.0	10	7.57	.15	7 26	.06	7.58	.03
IDDCPR mA	0	5.0C	2.,75	.30	6.02	3.8	9.97	10	3.59	.07	3.93	. 24	3,99	.19
ICCX uA	Ç	450	1319	2082	€706	7781	8359	1.3E4	54.7	298	232	280	559	373
TAVQV_LE ns	0	50.0	19.0	.37	21.7	.42	25.3	.61	19.0	.33	21.7	.42	25.4	.56
TAVQV_HL rs	0	50.0	13.8	.22	15.9	.33	18.8	.51	13.7	.20	15.9	.28	18.8	.43

1/ The mean and standard deviation values were calculated over the four parts irradiated in this testing. The control sample remained constant throughout the testing and is not included in this table.

Radiation-sensitive parameters were ICCX, IDDSB1, IDR1, IDDOPW and IDDOPR.

Figure 1. Radiation Bias Circuit for HX6464



- 1) $Vdd = 5.5 V \pm 0.25 v$
- 2) Resistors = $2K\Omega \pm 10\%$, $\frac{1}{2}W$